

Homework 3

Q1.

	Table	chair
material	50	25
labor	6	6
net profit	400	100
(# of Sales) requirements of producing	a	2a

$$150 - 14 = 136$$

amount of the available resources

2500

480

+ 1 EA (profit in each month)

1.1) Decision variables are defined as

T (the number of tables to produce per month) and /

C (the number of chairs to produce per month) /

• Objective function

$$\text{Maximize Profit} = 400T + 100C /$$

• Constraints

$$\text{material} : 50T + 25C \leq 2500 /$$

$$\text{labor} : 6T + 6C \leq 480 /$$

$$\text{required \# of producing} : 2T - C \leq 0 / \quad (2T \leq C \text{ was reorganized})$$

• Nonnegativity /

$$T \geq 0$$

$$C \geq 0$$

1.2) Check the unit of measurement

• Objective function

$$\begin{aligned} \text{Max Profit} &= 400T + 100C \quad (\text{Math expression}) \\ \$/\text{Month} &= (\$/\text{EA}) \times (\text{EA}/\text{Month}) + (\$/\text{EA}) \times (\text{EA}/\text{Month}) \end{aligned}$$

T and C respectively have their units of EA/Month (the number of tables and chairs to produce per month). Their coefficients are measured in the unit price (\$/EA). The result of objective function is \$ (amount of earnings per month in USD).

In this objective function, has reasonable units.

• Constraints

material : $50T + 25C \leq 2500$
 (pounds/EA) \times (EA/Month) + (pounds/EA) \times (EA/Month)
 \leq (pounds/Month)

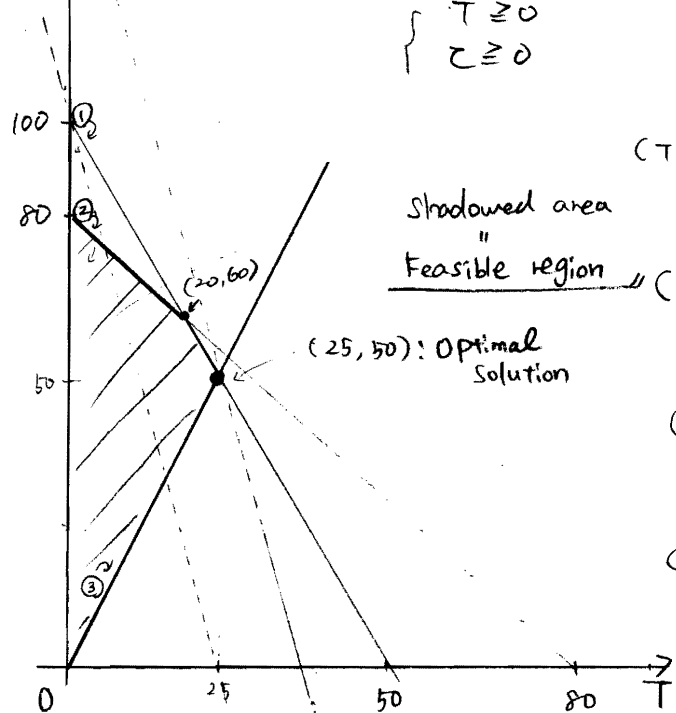
labor : $6T + 6C \leq 480$
 (hours/EA) \times (EA/Month) + (hours/EA) \times (EA/Month)
 \leq (hours/Month)

required # of producing : $2T - C \leq 0$
 (the number of tables / EA) \times (EA/Month)
 $-$ (the number of chairs / EA) \times (EA/Month)
 \leq (the number of tables / chairs)

1.3)

Objective function : $P = 400T + 100C$

Constraints : $\begin{cases} 50T + 25C \leq 2500 \quad \dots ① \\ 6T + 6C \leq 480 \quad \dots ② \\ 2T - C \leq 0 \quad \dots ③ \\ T \geq 0 \\ C \geq 0 \end{cases}$



Shaded area

Feasible region

$(25, 50)$: Optimal Solution

$P = 10,000 = 400T + 100C$

$P = 15,000 = 400T + 100C$

① $\Leftrightarrow 25C \leq -50T + 2500$

(Transfer $50T$ to RHS)

$\frac{25}{25} C \leq -\frac{50}{25} T + \frac{2500}{25}$

$C \leq -2T + 100$

(cancellation rule by multiplication (25))

② $\Leftrightarrow 6C \leq -6T + 480$

(Transfer $6T$ to RHS)

$\frac{6}{6} C \leq -\frac{6}{6} T + \frac{480}{6}$

$C \leq -T + 80$

(cancellation rule by multiplication (6))

③ $\Leftrightarrow -C \leq -2T$

(Transfer $2T$ to RHS)

$-1 \times (-C) \leq -1 \times (-2) T$

$C \geq 2T$

(cancellation rule by multiplication (-1))

	A	B	C	D	E	F	G	H
1	Oak Works							
2	Hillier and Hillier (2014) Q2.20 p.57-58							
3								
4	Raw data		x1	x2				
5		Profit	400	100				
6								
7								
8	Constraints						RHS	
9		Constraint 1	50	25	<=	2500		
10		Constraint 2	6	6	<=	480		
11		Constraint 3	2	-1	<=	0		
12								
13	Decision		x1	x2		Total Cost		
14			25	50		15000		
15								
16		Constraint 1	2500		<=	2500		
17		Constraint 2	450		<=	480		
18		Constraint 3	0		<=	0		
19								
20	Nonnegativity							
21								
22								
23	Objective Cell (Max)							
24		Cell	Name	Original Value	Final Value			
25		\$F\$14	Total Cost	0	15000			
26								
27								
28	Variable Cells							
29		Cell	Name	Original Value	Final Value	Integer		
30		\$C\$14	x1	0	25	Contin		
31		\$D\$14	x2	0	50	Contin		
32								

Question 2:

Decision Variables

- X_{1T} : number of shipments per month produced by plant 1 and received by Tokyo ✓
- X_{1NA} : " " " " " by plant 1 " " by Nagano
- X_{1NI} : " " " " " by plant 1 " " by Niigata
- X_{1K} : " " " " " by plant 1 " " by Kumamoto
- X_{2T} : " " " " " by plant 2 " " by Tokyo
- X_{2NA} : " " " " " by plant 2 " " by Nagano
- X_{2NI} : " " " " " by plant 2 " " by Niigata
- X_{2K} : " " " " " by plant 2 " " by Kumamoto
- X_{3T} : " " " " " by plant 3 " " by Tokyo
- X_{3NA} : " " " " " by plant 3 " " by Nagano
- X_{3NI} : " " " " " by plant 3 " " by Niigata
- X_{3K} : " " " " " by plant 3 " " by Kumamoto
- X_{4T} : " " " " " by plant 4 " " by Tokyo
- X_{4NA} : " " " " " by plant 4 " " by Nagano
- X_{4NI} : " " " " " by plant 4 " " by Niigata
- X_{4K} : number of shipments per month produced by plant 4 " " by Kumamoto

LP Formulation:

We are facing a Minimization Problem

$$\begin{aligned} \text{Minimize Cost} = & 500X_{1T} + 600X_{1NA} + 400X_{1NI} + 200X_{1K} + 200X_{2T} + 900X_{2NA} + 100X_{2NI} \\ & + 300X_{2K} + 300X_{3T} + 400X_{3NA} + 200X_{3NI} + 100X_{3K} + 200X_{4T} + 100X_{4NA} \\ & + 300X_{4NI} + 200X_{4K} \quad \checkmark \end{aligned}$$

$$\text{Subject to : 1. } X_{1T} + X_{2T} + X_{3T} + X_{4T} = 20$$

$$2. \quad X_{1NA} + X_{2NA} + X_{3NA} + X_{4NA} = 10$$

$$X_{1NI} + X_{2NI} + X_{3NI} + X_{4NI} = 10$$

$$X_{1K} + X_{2K} + X_{3K} + X_{4K} = 20$$

Shipment Reception Constraint ✓

and

$$X_{1T} + X_{1NA} + X_{1NI} + X_{1K} = 10$$

$$X_{2T} + X_{2NA} + X_{2NI} + X_{2K} = 20$$

$$X_{3T} + X_{3NA} + X_{3NI} + X_{3K} = 20$$

$$X_{4T} + X_{4NA} + X_{4NI} + X_{4K} = 10$$

Shipment Production Constraint

and

$$x_{1T} \geq 0, x_{1NA} \geq 0, x_{1NI} \geq 0, x_{1K} \geq 0, x_{2T} \geq 0, x_{2NA} \geq 0, x_{2NI} \geq 0$$

$$x_{3K} \geq 0, x_{3T} \geq 0, x_{3NA} \geq 0, x_{3NI} \geq 0, x_{3K} \geq 0, x_{4T} \geq 0, x_{4NA} \geq 0, x_{4NI} \geq 0$$

$$x_{4K} \geq 0 \quad \checkmark$$

Q.2.2 : Optimal Solution

After solving this LP problem using Excel Solver we found that the optimal

Solution is : -

- To make 10 shipment using the plant 1 and send it to Kumamoto (per month)

- To make 20 shipment using plant 2 and send 10 to Tokyo and send 10 to Niigata (per month)

- To make 20 shipment using plant 3 and send 10 to Tokyo and send 10 to Kumamoto (per month)

- To make 10 shipment using plant 4 and send it to Nagano (per month)

And the optimal value (Minimum shipping cost) is \$10 000 per month.

	A	B	C	D	E	F	G	H	I
1	Childfair Company								
2	Hillier and Hillier (2014) Q3.28 p.112								
3									
4	Raw Data	Distance							
5									
6		Shipping Cost							
7		(USD)	Tokyo	Nagano	Niigata	Kumamoto	Shipped		
8		Plant 1	\$500	\$600	\$400	\$200	10		
9		Plant 2	\$200	\$900	\$100	\$300	20		
10		Plant 3	\$300	\$400	\$200	\$100	20		
11		Plant 4	\$200	\$100	\$300	\$200	10		
12		Delivered	20	10	10	20			
13									
14	Decision variables		x11	x12	x13	x14			
15			x21	x22	x23	x24			
16			x31	x32	x33	x34			
17									
18	Objective function	Total Cost	\$10,000						
19									
20									
21	Constraints	Units Shipped	Tokyo	Nagano	Niigata	Kumamoto	Shipped	=	Limit
22		Plant 1	0	0	0	10	10	=	10
23		Plant 2	10	0	10	0	20	=	20
24		Plant 3	10	0	0	10	20	=	20
25		Plant 4	0	10	0	0	10	=	10
26		Delivered	20	10	10	20			
27			=	=	=				
28		Limit	20	10	10	20			
29									
30	Nonnegativity								
31									
32									
33	Objective Cell (Min)								
34		Cell	Name	Original Value	Final Value				
35		\$C\$18	Total Cost x:	\$10,000	\$10,000				
36									
37									
38	Variable Cells								
39		Cell	Name	Original Value	Final Value	Integer			
40		\$C\$22	Plant 1 Tokyo	0	0	Contin			
41		\$D\$22	Plant 1 Nagano	0	0	Contin			
42		\$E\$22	Plant 1 Niigata	0	0	Contin			
43		\$F\$22	Plant 1 Kumamoto	10	10	Contin			
44		\$C\$23	Plant 2 Tokyo	10	10	Contin			
45		\$D\$23	Plant 2 Nagano	0	0	Contin			
46		\$E\$23	Plant 2 Niigata	10	10	Contin			
47		\$F\$23	Plant 2 Kumamoto	0	0	Contin			
48		\$C\$24	Plant 3 Tokyo	10	10	Contin			
49		\$D\$24	Plant 3 Nagano	0	0	Contin			
50		\$E\$24	Plant 3 Niigata	0	0	Contin			
51		\$F\$24	Plant 3 Kumamoto	10	10	Contin			

	A	B	C	D	E	F	G	H	I
52		\$C\$25	Plant 4 Tokyo	0	0	Contin			
53		\$D\$25	Plant 4 Naga	10	10	Contin			
54		\$E\$25	Plant 4 Niiga	0	0	Contin			
55		\$F\$25	Plant 4 Kumae	0	0	Contin			
56									
57									
58	Constraints								
59		Cell	Name	Cell Value	Formula	Status	Slack		
60		\$C\$26	Delivered Tol	20	\$C\$26=\$C	Binding	0		
61		\$D\$26	Delivered Na	10	\$D\$26=\$I	Binding	0		
62		\$E\$26	Delivered Niig	10	\$E\$26=\$E	Binding	0		
63		\$F\$26	Delivered Ku	20	\$F\$26=\$F	Binding	0		
64		\$G\$22	Plant 1 Shipp	10	\$G\$22=\$I	Binding	0		
65		\$G\$23	Plant 2 Shipp	20	\$G\$23=\$I	Binding	0		
66		\$G\$24	Plant 3 Shipp	20	\$G\$24=\$I	Binding	0		
67		\$G\$25	Plant 4 Shipp	10	\$G\$25=\$I	Binding	0		

Question 3:

Q3.1. LP Problem formulation:

► Decision Variables

- X_1 : Unit of Product 1 to produce per week.
- X_2 : Unit of Product 2 to produce per week.
- X_3 : Unit of Product 3 to produce per week.

► Objective function

We are facing a Maximization problem

$$\text{Max Profit} = 50X_1 + 20X_2 + 10X_3 \quad \checkmark$$

► Constraints

$$1. \quad 9X_1 + 3X_2 + 5X_3 \leq 550 \quad \checkmark$$

$$2. \quad 5X_1 + 4X_2 \leq 350 \quad \checkmark$$

$$3. \quad 3X_1 + 2X_3 \leq 150 \quad \checkmark$$

$$4. \quad X_3 \leq 20 \quad (\text{Market constraint}) \quad \checkmark$$

Non-negativity

$$X_1 \geq 0, X_2 \geq 0 \text{ and } X_3 \geq 0 \quad \checkmark$$

Q3.2 Checking Unit of measurement

► Objective function

$$\text{Profit} = 50X_1 + 20X_2 + 10X_3 \quad (\text{math expression})$$

$$\$/\text{week} \leq \$/EA \times EA/\text{week} + \$/EA \times EA/\text{week}$$

$$\$/\text{week} = \$/\text{week} + \$/\text{week}$$

$$\$/\text{week} = \$/\text{week}$$

► Production Constraints

$$9X_1 + 3X_2 + 5X_3 \leq 550$$

$$5X_1 + 4X_2 \leq 350 \quad (\text{math expressions})$$

$$3X_1 + 2X_3 \leq 150$$

Optimal solutions:

Producing the ff will give the maximized profit of \$3,000.

3.4) $x_1 = 50$ units Product 1

$x_2 = 25$ units Product 2

$x_3 = 0$ units Product 3

3.5) Product 2 Objective coefficient.

From the sensitivity report in the results of Q3.3,

the objective coefficient ^{of 20} for product 2 can range from [0, 28]

This means that the unit profit for Product 2 can range from [0, 28] without affecting the optimal solutions / the optimal amounts of products 1, 2 and 3 to be produced. But, since the unit profit will change, obviously, the maximized profit will also be affected.

3.6) Non-zero reduced cost

x_3 = Product 3 has non-zero reduced cost of $-\$6.67$. It is non-zero bec. we are not producing any x_3 ($x_3 = 0$). This value of $\$6.67$ is the amount that will be deducted from the maximized profit if we force to produce 1 unit of Product 3.

3.7) Non-binding constraints

* Milling Machine Used Hrs : Slack = $|RHS - LHS| = |550 - 525| = 25$

from constraint 1: $9x_1 + 3x_2 + 5x_3 \leq 550$

$9(50) + 3(25) + 5(0) \leq 550$

$525 \leq 550$

→ This implies that milling machine is actually underutilized as a resource.

* Unit x_3 Produced

from constraint 4: $x_3 \leq 20 \Rightarrow 0 \leq 20$

Slack = $|RHS - LHS|$

$= |20 - 0| = 20$

3.8) Largest Shadow price.

The constraint for Grinder has the largest shadow price = 8.33. It means that, for every additional 1 hr available in grinder 3, profit will increase by $\$8.33$. And for every 1 hr that is deducted from the 150 hrs available in grinder 3 (eg. problem in operation, machine shutdown, etc.), the profit will decrease by $\$8.33$. This value of $\$8.33$ is valid from the range of [0, 164]. ✓

- 3.9) Given:
- cost of increasing 4 milling machine hr/week = \$2
 - " " " 1 lathe hr/week = \$3
 - " " " 1 grinder hr/week = \$7
 - \$15 to invest \Rightarrow cost ≤ 15

From sensitivity report on Q 3.3

constraint	Shadow price (\$/hr)	Constraint RH Side (hrs)	Allowable Range	Status
milling machine	0	550	[525, ∞]	Not binding
Lathe	5	350	[250, 383]	binding
Grinder	8.3	150	[0, 164]	binding

* Don't invest in milling machine. It is useless (not-binding) and an underutilized resource.

* If we increase 2hrs in grinder, Marginal Profit = (Shadow Price * hrs) - cost of Increase

$$MP = \left(8.3 \frac{\$}{hr}\right)(2 \text{ hrs}) - \left(7 \frac{\$}{hr}\right)(2 \text{ hrs})$$

$$MP = \$2.6$$

* If we increase 5hrs in lathe, $MP = \left(5 \frac{\$}{hr}\right)(5 \text{ hrs}) - \left(3 \frac{\$}{hr}\right)(5 \text{ hrs})$

$$MP = \$10$$

good

+

* If we increase 2hrs in lathe, and 1 hr in grinder:

$$MP = \underbrace{\left(5 \frac{\$}{hr}\right)(2 \text{ hrs}) - \left(3 \frac{\$}{hr}\right)(2 \text{ hrs})}_{\text{lathe}} + \underbrace{\left(8.3 \frac{\$}{hr}\right)(1 \text{ hr}) - \left(7 \frac{\$}{hr}\right)(1 \text{ hr})}_{\text{grinder}}$$

$$= \$4 + \$1.3$$

$$MP = \$5.3$$

and increase its available hrs by 5 hrs.

Recommendation: Use \$15 to invest in Lathe. It will give the highest Marginal Profit of \$10.

correct answer

3.10) LP formulation Limitation

► Divisibility assumption. Adding 5 more hrs to lathe may lead to an "unideal" optimal solution (non-integer) that would not make sense in reality. In fact if we rerun the LP with the new constraint of 355 hrs (vs 350 hrs), we will get $x_2 = 26.25$. 26.25 units of Product 2 is absurd.

	A	B	C	D	E	F	G	H
1	Omega Manufacturing Company							
2	Hillier and Hillier (2014) Q 3.6 p.106-107							
3								
4			Product 1	Product 2	Product 3			
5		Profit	50	20	10			
6								
7			Cumulative Capital Required (\$millions)			Consumption		Limit
8		Miling machine	9	3	5	525	<=	550
9		Lathe	5	4	0	350	<=	350
10		Grinder	3	0	2	150	<=	150
11			0	0	1	0	<=	20
12								
13			Product 1	Product 2	Product 3			Profit
14		Decision variables	50.0	25.0	0.0			3000.00
15								
16								
17	Objective Cell (Max)							
18		Cell	Name	Original Value	Final Value			
19		\$H\$14	Decision variables F	3000.00	3000.00			
20								
21								
22	Variable Cells							
23		Cell	Name	Original Value	Final Value	Integer		
24		\$C\$14	Decision variables F	50.0	50.0	Contin		
25		\$D\$14	Decision variables F	25.0	25.0	Contin		
26		\$E\$14	Decision variables F	0.0	0.0	Contin		
27								
28								
29	Constraints							
30		Cell	Name	Cell Value	Formula	Status	Slack	
31		\$F\$8	Miling machine Cons	525	\$F\$8<=\$H\$8	Not Binding	25	
32		\$F\$9	Lathe Consumption	350	\$F\$9<=\$H\$9	Binding	0	

	A	B	C	D	E	F	G	H
33		\$F\$10	Grinder Consumptio	150	\$F\$10<=\$H\$10	Binding		0
34		\$F\$11	Consumption	0	\$F\$11<=\$H\$11	Not Binding		20
35								
36	Variable Cells							
37				Final Value	Reduced Cost	Objective Coefficient	Allowable Increase	Allowable Decrease
38		Cell	Name					
39		\$C\$14	Decision variables F	50	0	50	1E+30	10
40		\$D\$14	Decision variables F	25	0	20	8	20
41		\$E\$14	Decision variables F	0	-6.66666667	10	6.66666667	1E+30
42								
43	Constraints							
44				Final Value	Shadow Price	Constraint R.H. Side	Allowable Increase	Allowable Decrease
45		Cell	Name					
46		\$F\$8	Miling machine Cons	525	0	550	1E+30	25
47		\$F\$9	Lathe Consumption	350	5	350	33.33333333	100
48		\$F\$10	Grinder Consumptio	150	8.333333333	150	14.28571429	150
49		\$F\$11	Consumption	0	0	20	1E+30	20